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This thesis represents not only my work at the keyboard, it is a milestone in more than one decade of work at MIT and specifically within the Space Systems Laboratory. My experience at MIT has been nothing short of amazing. Since my first day during RO on August 16th, 1994 I have felt at home at MIT. I have been given unique opportunities... and taken advantage of them. This includes working at the SSL for over ten years, starting as an undergraduate research assistant in the Spring of 1996. Throughout these years I have learned that there are those who build tools and those who use them; my passion is in creating the tools used in cutting edge research. This thesis presents the lessons learned in creating one of those special tools: SPHERES. SPHERES is the result of work by dozens of people, who I wish to thank. But this thesis is also the result of many experiences I have encountered at MIT from dozens of remarkable individuals who I also wish to acknowledge.

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